



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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Fax 613 632-5246

D2842-041
Job Sheet 192992



Part No: D2842-041

Job Qty: 2 pcs

Part Name: Step Assembly, LH, 206 Float



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 4/26/19

Description:

Type: Stock

Note: DWG REV C IPP Rev:D As Per Ecn 766 06-01-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier		Sign-off
						Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	2 pcs	4/26/19		0.00 2.94	Large Fab - 1		
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		DAS 43 9-89
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
110	QC 5	2 pcs	4/26/19		0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
120	Large Fab - Steps - 2 - B4B	2 pcs	4/26/19		0.00 2.94	Large Fab - 1 - B4B		
						Large Fab - 10 - B4B		
						Large Fab - 2 - B4B		
						Large Fab - 3 - B4B		
						Large Fab - 4 - B4B		
						Large Fab - 5 - B4B		
						Large Fab - 6 - B4B		
						Large Fab - 7 - B4B		
						Large Fab - 8 - B4B		
						Large Fab - 9 - B4B		
130	QC 9	2 pcs	4/26/19		0.00 0.00	QC 9 - 10		
						QC 9 - 18		
						QC 9 - 24		
						QC 9 - 43		
						QC 9 - 50		

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140 QC 5	2 pcs	4/26/19	0.00 0.00	QC 9 - 9	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
150 Handfinish - 1-1 Chemical-B4B	2 pcs	4/26/19	0.00 0.74	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
160 QC 7	2 pcs	4/26/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	

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					QC 7 - 59	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
170	Large Fab - Steps - 3 - B4B	2 pcs	4/26/19	0.00 2.94	Large Fab - 1 - B4B	
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	
					Large Fab - 7 - B4B	
					Large Fab - 8 - B4B	
					Large Fab - 9 - B4B	
180	QC 10	2 pcs	4/26/19	0.00 0.00	QC 10 - 10	
					QC 10 - 18	
					QC 10 - 24	
					QC 10 - 43	
					QC 10 - 50	
					QC 10 - 58	
					QC 10 - 9	
190	QC 5	2 pcs	4/26/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
191	Handfinish - 2-1 Pressure- B4B	2 pcs	4/26/19	0.00 0.74	Handfinish - 2 - 1 - B4B	
					Handfinish - 2 - 2 - B4B	
					Handfinish - 2 - 3 - B4B	
					Handfinish - 2 - 4 - B4B	
200	Powdercoat - 1 White G(A)- B4B	2 pcs	4/26/19	0.00 0.48	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
210	QC 3	2 pcs	4/26/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
220	Handfinish - 4-1-Assembly- B4B	2 pcs	4/26/19	0.00 0.74	Handfinish - 4 - 1 - B4B	
					Handfinish - 4 - 10 -	

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B/E 19-6-12

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					B4B	
					Handfinish - 4 - 11 - B4B	
					Handfinish - 4 - 12 - B4B	
					Handfinish - 4 - 13 - B4B	
					Handfinish - 4 - 14 - B4B	
					Handfinish - 4 - 15 - B4B	
					Handfinish - 4 - 2 - B4B	
					Handfinish - 4 - 3 - B4B	
					Handfinish - 4 - 4 - B4B	
					Handfinish - 4 - 5 - B4B	
					Handfinish - 4 - 6 - B4B	
					Handfinish - 4 - 7 - B4B	
					Handfinish - 4 - 8 - B4B	
					Handfinish - 4 - 9 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	DAS
					QC 5 - 3	61
					QC 5 - 43	9-89
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
230 QC 5	2 pcs	4/26/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	

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250 QC 21 - SA	2 pcs	4/26/19	0.00 0.00	Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	AUG 01 2019
				QC 21 - SA - 53	

Part Op 100 - (Fabricate per Dwg) 1-Cut D2842-1 using D2622 extrusion as per Dwg D2842 2-Drill D2842-1 using Jig DT8271 as per Dwg D2842 ***DO NOT OPEN HOLES*** 3-Deburr and bevel ends for welding

Descriptions: per Dwg D2842

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Weld per dwg A/R Aluminum rod Batch: _____) 1-Weld one end cap and (2) lugs using Jig DT10038 as per Dwg D2842 2-Grind end cap weld flush 3- Open hole as per dwg and deburr(0.250")

130 - (QC9- Inspect visual per QSI004- Fusion Welds)

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Chemical Conversion Coat per QSI005 4.1)

160 - (QC7-Inspect Chemical Conversion Coat)

170 - (Weld per dwg A/R Aluminum rod Batch: _____) 1-Remove alodine prior to welding. Weld end cap as per Dwg D2842. 2-Grind end cap weld flush.

180 - (QC10- Inspect visual per QSI004- ground welds)

190 - (QC5- Inspect part completeness to step on W/O)

191 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings)***Touch up step with alodine per qsi 005 prior to powder coat***

200 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

210 - (QC3- Inspect Part Finish)

220 - (Assemble as per dwg) 1-Install inserts as per Dwg D2842 2-Wing Walk as per Dwg D2842 and QSI 005 4.1 Batch: 5165147 Sika Flex 5163437

230 - QC5- Inspect part completeness to step on W/O)

240 - (Identify as per dwg & Stock Location: _____)

250 - (QC21- Final Inspection - Work Order Release)

010047

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	2 pcs (1 ea)	100-Large Fab - Steps - 1	4130,307
D2734	Step End Plate	2 pcs (1 ea)	100-Large Fab - Steps - 1	5162063
D2734	Step End Plate	2 pcs (1 ea)	100-Large Fab - Steps - 1	5162063
D3459-1	Float Step Mounting Plate	4 pcs (2 ea)	100-Large Fab - Steps - 1	501655
D3459-3	Float Step Mounting Plate	4 pcs (2 ea)	100-Large Fab - Steps - 1	3115021
MS27039C1-07	Screw	6 Ea (3 ea)	220-Handfinish - 4-1-Assembly-B4B	FM132317-10
NAS1149C0332R	Washer	6 Ea (3 ea)	220-Handfinish - 4-1-Assembly-B4B	5158078
NAS1329C3KB130	Insert	6 Ea (3 ea)	220-Handfinish - 4-1-Assembly-B4B	3023251
NAS1515H3L	Washer	6 Ea (3 ea)	220-Handfinish - 4-1-Assembly-B4B	5083559

M.A. 010342

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2622-120C	2	212	0
	D2734	4	66	0
	D3459-1	4	18	0
	D3459-3	4	20	0
	MS27039C1-07	6	39	0
220-Handfinish - 4-1-Assembly-B4B	NAS1149C0332R	6	4,345	0
	NAS1329C3KB130	6	78	0
	NAS1515H3L	6	366	0

Part Specifications	
Specifications could not be found.	

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Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200
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D2842-042

Job Sheet 192997



Part No: D2842-042

Job Qty: 1 pcs

Part Name: Step Assembly RH, 206 Float



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Due Date: 4/26/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV C IPP Rev:D As Per Ecn 786-06-01-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Steps - 1	1 pcs	4/26/19	0.00	1.44	Large Fab - 1			
						Large Fab - 10			
						Large Fab - 2			
						Large Fab - 3			
						Large Fab - 4			
						Large Fab - 5		DAS 43 9-89	
						Large Fab - 6			
						Large Fab - 7			
						Large Fab - 8			
105	QC 6	1 pcs	4/26/19	0.00	0.00	QC 6 - 9			
						QC 6 - 68			
						QC 6 - 61			
110	Large Fab - Steps - 2 - B4B	1 pcs	4/26/19	0.00	1.44	Large Fab - 1 - B4B			
						Large Fab - 10 - B4B			
						Large Fab - 2 - B4B			
						Large Fab - 3 - B4B		DAS 24 9-89	
						Large Fab - 4 - B4B			
						Large Fab - 5 - B4B			
						Large Fab - 6 - B4B			
						Large Fab - 7 - B4B			
						Large Fab - 8 - B4B			
120	QC 9	1 pcs	4/26/19	0.00	0.00	QC 9 - 10			
						QC 9 - 18		DAS 24 9-89	
						QC 9 - 24			
						QC 9 - 43			
						QC 9 - 50			
130	QC 5	1 pcs	4/26/19	0.00	0.00	QC 9 - 9			
						QC 5 - 10			
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22		DAS 24 9-89	
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
QC 5 - 49									
QC 5 - 51									
QC 5 - 58									
QC 5 - 68									

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140 Handfinish - 1-1 Chemical-B4B	1 pcs	4/26/19	0.00 0.41	QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150 QC 7	1 pcs	4/26/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
160 Large Fab - Steps - 3 - B4B	1 pcs	4/26/19	0.00 1.44	Large Fab - 1 - B4B	
				Large Fab - 10 - B4B	
				Large Fab - 2 - B4B	
				Large Fab - 3 - B4B	
				Large Fab - 4 - B4B	
				Large Fab - 5 - B4B	
				Large Fab - 6 - B4B	

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				Large Fab - 7 - B4B	
				Large Fab - 8 - B4B	
				Large Fab - 9 - B4B	
170 QC 10	1 pcs	4/26/19	0.00 0.00	QC 10 - 10	
				QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	
				QC 10 - 58	
				QC 10 - 9	
180 QC 5	1 pcs	4/26/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
185 Handfinish - 2-1 Pressure- B4B	1 pcs	4/26/19	0.00 0.41	Handfinish - 2 - 1 - B4B	
				Handfinish - 2 - 2 - B4B	
				Handfinish - 2 - 3 - B4B	
				Handfinish - 2 - 4 - B4B	
190 Powdercoat - 1 White G(A)- B4B	1 pcs	4/26/19	0.00 0.18	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
200 QC 3	1 pcs	4/26/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
210 Handfinish - 3-1- WingWalk- B4B	1 pcs	4/26/19	0.00 0.41	Handfinish - 3 - 1 - B4B	
				Handfinish - 3 - 2 - B4B	
				Handfinish - 3 - 3 - B4B	
				Handfinish - 3 - 4 - B4B	
				Handfinish - 3 - 5 - B4B	
220 QC 5	1 pcs	4/26/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	

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					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
230	Packaging 3-1 - Stock - B4B	1	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	DAS
					Packaging 3 - 5 - B4B	28
					Packaging 3 - 6 - B4B	9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
					Packaging 3 - 36 - B4B	21
240	QC 21 - SA	1	4/26/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs				QC 21 - SA - 70	2-21
					QC 21 - SA - 53	AUG 01 2019

Fg dock

Part Op 100 - (Fabricate per Dwg) 1-Cut D2842-1 using D2622 extrusion as per Dwg D2842 2-Drill D2842-1 using Jlg DT8272 as Descriptions: per Dwg D2842 ***DO NOT OPEN HOLES*** 3-Deburr and bevel ends for welding

105 - (QC6- All purchased or subcontracted products)

110 - (Weld per dwg A/R Aluminum rod Batch: 5163437) 1-Weld one end cap and (2) lugs using DT10058 as per Dwg D2842 2- OPEN HOLES TO SIZE AS PER DWG (0.250") 3-Grind end cap weld flush

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (QC7-Inspect Chemical Conversion Coat)

160 - (Weld per dwg A/R Aluminum rod Batch: 5163437) 1-Remove alodine prior to welding. Weld end cap as per Dwg D2842. 2-Grind end cap weld flush.

170 - (QC10- Inspect visual per QSI004- ground welds)

180 - (QC5- Inspect part completeness to step on W/O)

185 - (Pressure Wash per QSI005 4.3/ Clean and remove all markings) ***Touch up step with alodine per qsi 005 prior to powder coat***

190 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____

200 - (QC3- Inspect Part Finish)

210 - (Wing Walk as per dwg QSI005 4.4 Batch: 5163437)

210 - (Wing Walk as per dwg QSI005 4.4 Batch: 5163437) 1-Install inserts as per Dwg D2842 2-Wing Walk as per Dwg D2842 and QSI 005 4.1 Batch: 5163437 SIKO FLEV 5163437.

220 - (QC5- Inspect part completeness to step on W/O)

230 - (Identify as per dwg & Stock Location: _____)

240 - (QC21- Final Inspection - Work Order Release)

010048

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	1 pcs (1 ea)	100-Large Fab - Steps - 1	5130307
D2734	Step End Plate	2 pcs (2 ea)	100-Large Fab - Steps - 1	9162063
D3459-1	Float Step Mounting Plate	2 pcs (2 ea)	100-Large Fab - Steps - 1	3011655
D3459-3	Float Step Mounting Plate	2 pcs (2 ea)	100-Large Fab - Steps - 1	3094853
MS27039C1-07	Screw	3 Ea (3 ea)	210-Handfinish - 3-1- WingWalk-B4B	FM132317-1
NAS1149C0332R	Washer	3 Ea (3 ea)	210-Handfinish - 3-1- WingWalk-B4B	515F078
NAS1329C3KB130	Insert	3 Ea (3 ea)	210-Handfinish - 3-1- WingWalk-B4B	5023251
NAS1515H3L	Washer	3 Ea (3 ea)	210-Handfinish - 3-1- WingWalk-B4B	5083559

m.u. 010341

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2622-120C	1	212	0
	D2734	2	66	0
	D3459-1	2	18	0
	D3459-3	2	20	0
210-Handfinish - 3-1- WingWalk-B4B	MS27039C1-07	3	39	0
	NAS1149C0332R	3	4,345	0
	NAS1329C3KB130	3	78	0
	NAS1515H3L	3	366	0

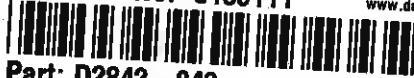
Part Specifications	
Specifications could not be found.	

Plex 4/5/19 9:57 AM Dart.Renwick.Jennifer



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Container No: S185111



Part: D2842-042

Job No: 192997

Serial No/Batch: S185111

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/29/19